Established 1975

~ Custom Handcrafted Harness ~

6543 Akonerva Road
Gilbert, Minnesota 55741

(218) 865-4602

~ Catalog No. 8 ~
TO OUR VALUED CUSTOMERS: We would like to take this opportunity to say “Thank You” for the confidence you have placed in us. It is the loyalty of customers like you that enables us to succeed. We will continue doing our best for you in every way possible.

TO ALL NEW CUSTOMERS: Thank you for requesting a copy of our catalog. It is our goal to provide you with quality products at fair prices and friendly, reliable service. We look forward to serving your harness needs.

TERMS: We operate on a cash only basis. Orders can be prepaid by check or money order, or we can ship C.O.D. Orders under $20.00 are subject to a $2.00 handling charge.

PRICES: Prices are listed on a separate price sheet. All prices are subject to change without notice. Price at time of delivery prevails. Minnesota residents, please add 6.50% Sales Tax (or current rate) to the cost of items purchased.

SHIPPING: Whenever possible, orders will be shipped by U.P.S. (or best method). All orders are F.O.B. shipping point.

RETURNING GOODS: Please call us with reason for return. Do not return goods without prior approval. All returns are subject to a restocking charge at our discretion.

CLAIMS: All merchandise shipped by us is double checked for quantity and correctness of size. In case of shortage or damage in transit, please notify us immediately.

OUR GUARANTEE: Our quality and workmanship is guaranteed. If you are not completely satisfied with any of our products for any reason, we want to know about it. We will do our best to solve the problem to your satisfaction.

TELEPHONE ORDERS: We encourage you to telephone us with your order at (218) 865-4602. At this time we can discuss your needs and serve you better. You can call in an order whenever it is convenient for you - days, evenings, or weekends.

MAIL ORDERS: Please include your name, complete shipping address with zip code, and a telephone number so we can contact you with any questions. List the catalog stock number, name of item, quantity ordered, and price. Be sure to give the size, when needed, and specify the hardware desired (brass, chrome, or stainless steel). Please estimate shipping charges using the information in the price list and include with your payment. On C.O.D. orders, shipping charges will be added to the total.

Call Us To Discuss Your Harness Needs
Phone: (218) 865-4602

© Copyright 2003, Samson Harness Shop Inc. All rights reserved.
Welcome to Samson Harness Shop. We have been manufacturing quality, handcrafted harness for over a quarter of a century. By using only the finest leather and materials available, we are able to provide you with a superior quality harness that you will be proud to own.

We offer many custom features that make our harness outstanding, including folded breechings and belly bands, beaded and raised leather work, custom-stamped patterns on leather loops, and many other unique features to enhance the appearance of each harness.

A custom Samson Harness is a harness designed and created especially for you.

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“Had my harness for a year now and enjoy it every time I use it. It’s terrific!”
S. S.
Nebraska

“We are really enjoying your harness – the leather is excellent quality and the workmanship is first class. We also appreciate the service that we get from you.”
C. D.
Washington

“I’m very happy with the set (of harness) both in appearance and fit, and the excellent quality of the leather and hardware.”
W. M.
Texas

“Your order arrived yesterday... and everything is great. It is indeed a pleasant surprise these days to receive this level of quality craftsmanship and have the goods match what one sees in a catalog. Your products are excellent.”
D. C.
Rhode Island

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Self-Beaded Back Pads
Available on unspotted harness – self-beaded back pads, raised bridle fronts and nose bands

Large Pole Strap Loop
The large loop on the pole strap permits the belly band to pass through. Allows hold back straps to be kept higher.

Available as an Added Option to All Our Harness - Folded Breechings & Belly Bands
*Machine Folded
*Solid Leather Filled
*With Heavy Raised Layer
Add to the Working Comfort of the Horse Enhance the Appearance of the Harness

CRAFTSMANSHIP * QUALITY * SERVICE
**Single Driving Harness**

1 - Winker stay  
2 - Blind  
3 - Overcheck (front)  
4 - Nose band on overcheck  
5 - Bit  
6 - Cheek  
7 - Throat latch  
8 - Brow band  
9 - Bridle crown  
10 - Overcheck (back part)  
11 - Lines (front)  
12 - Check hook  
13 - Terret  
14 - Line (hand part)  
15 - Crupper  
16 - Hip strap  
17 - Breeching  
18 - Turnback  
19 - Saddle or back pad  
20 - Hold back  
21 - Traces  
22 - Belly band  
23 - Shaft loop  
24 - Breast collar  
25 - Neck strap  
26 - Box-loop up tug

**NO. 721 & NO. 823 HARNESS**

Single Driving Harness with 5/8" box-loop bridle, patent-leather blinds. Flexible style saddle, patent-leather covered. Features include: 1" turn back; 3/4" or 5/8" hip straps; seed-stuffed round crupper. Shown with overdrew check.

**Available Options:**
Round side checks; straight folded breast collar; folded breeching & belly band. Buckle-in traces with hame tugs or breast collar. Select any one of three blind styles or open cheek.

**NO. 721 SINGLE DRIVING HARNESS**

**NO. 1721 Breast Collar;**  
**buckle-in trace**

**NO. 1823 Buggy Hames**  
**with hame tugs for buckle-in trace**

**NO. 823 SINGLE DRIVING HARNESS**  
**Shown with optional hame tug and buckle-in trace**
Driving Harness

**NO. 720 SINGLE HARNESS**
Breast-collar style made with single neck strap and single hip strap. Other features same as No. 721 harness.

**NO. 204 Double Driving Harness**
**NO. 204-D Deluxe Double Driving Harness.** Comes with breeching and is designed for driving 2 horses double or 1 horse single. Includes lines, shaft loops, and hold backs for driving 1 horse single. Comes with lines, hold backs, pole straps, neck yoke straps, and spreaders for driving 2 horses double.

**NO. 722 & 824 BUCKLE STYLE HARNESS**
Adjusts to Neatly Fit Different Size Horses

*See Pictures on Page 21*

**NO. 722 SINGLE HARNESS**
Breast-collar style made with 545 buckles for easy and neat adjustment of neck strap & hip strap. Other features like the NO. 721 harness.

**NO. 824 SINGLE HARNESS**
Hame & collar style made with 545 buckles on hip straps, for easy & neat adjustment. Same basic description as NO. 823. Standard with No. 54 hames and buggy traces.

**Note:** All harness available with round side checks in place of overcheck.
**Single Driving Harness**

**NO. 725 Single Driving Harness**
Patent leather, extra fancy; two-ply strapwork throughout; buckle-in breast collar; raised or four-row stitched trace. Raised layer on breast collar and breeching. Choice of bridle and blind styles.

**NO. 825 Single Driving Harness**
Same basic description as the NO. 725 harness, except hame & collar style.

**Double Driving Harness**

**NO. 875**

**NO. 895**

**NO. 875 Pair Harness**
Patent leather; Extra fancy with two-ply strapwork, buggy hames with hame tugs, buckle-in raised or four-row stitched trace. Choice of bridle and blind styles. Shown with round side checks. Overcheck, optional.

**NO. 895 Pair Harness**
Patent leather; Extra fancy; same basic description as NO. 875 harness, except with breeching.
Driving Harness Parts

CHEEKED BLINDS

A
NO. 23-D Driving Horse Blind

B
NO. 25-C Coach Style Blind

C
NO. 27-C Sensible Style Blind

D
NO. 740 Overdraw Check
Made up 5-buckle style

E
NO. 913 Throat Latch for driving bridle

F
NO. 741-R Round Side Check

G
NO. 10 Open Cheek

H
NO. 7210 Holdback Strap

I
NO. 827 Shaft Tug

J
NO. 871 Shaft Tug
(for No. 827 Shaft Tug)

K
NO. 7212 Belly Band, 1”
(for No. 871 Shaft Tug)

L
NO. 7216 Box-Loop Uptug

M
NO. 7217 Box-Loop Uptug

N
No. 580 Swedge Terret

O
NO. 7213 Buckle Trace Breast Collar
No. 7218 Breaching with Split Hip Straps, Holdback straps, & Turnback with crupper

P
No. 7251 Buckle-trace Breast Collar

Q

R
NO. 7214 Breast Collar with Sewed in Trace

S
NO. 210 Stuffed Crupper with buckles

T
No. 1992 Cockeyes
- Magnesium Bronze
- Chrome Plated
- Black

U
No. 209-SS Cockeyes
- All Stainless Steel
- Available in 1/4" Only

V

W
NO. 823-S Single Hame Tug

X
NO. 2042 Raised, Double-Stitched Trace, Buckle-on

Y
NO. 8232 Single Strap Trace

Z
No. 7215 Trace Extenders (pair)

* See Pictures on Page 21
SINGLE DRAFT HARNESS

Description,
NO. 66 HARNESS

BRIDLE: 1" cheek, spotted fronts & face piece
LINES: 1" throughout
HAMES: Steel, specify size
TRACES: 1½ by 6'6" w/heel chains
BREECHING: 2½" base, 1½" layer, 1 and 1/8" hip strap

NO. 66 Single Draft Harness
NO. 66-B Breast Collar Style

For different bridle styles, refer to Bridle Section

* See Picture on Page 16

NO. 66 SINGLE DRAFT HARNESS

This is a high quality single harness for the draft horse. The NO. 66 harness can be modified to meet most any needs, from farm work to street use. It is available with your choice of various bridle styles, and can also be made in 3-strap breeching. The NO. 66 Harness is also available in the heavy breast collar style.

NO. 49 BREAST COLLAR STYLE

NO. 68 Draft-Size Breast Collar Single horse breast collar. Buckle-in trace; spaced or box loops.

NO. 67 Buckle-in Trace for No. 68 Breast Collar

NO. 905-G Line guides, with snap

All single horse harness equipped with Line guides.

No. 66-S Single Draft Saddle
Self-beaded and raised leather.
Chrome-plated or solid brass hardware.

No. 66-P Shaft Loops Polywog style; large No. 310 buckle; chrome or brass.

No. 6637 Single Draft Horse Holdback Strap

No. 6625 Single Draft Horse Belly Band
**NO. 196 DELUXE DISPLAY HARNESS**

This is a nicely spotted display or parade-style harness with large, fancy-shaped hip pads and No. 3124 trace carrier between hip straps. Standard with our No. 6 Deluxe Display Bridle — other brieve styles available. Comes in either two-strap or three-strap breaching assemblies. Solid brass or chrome-plated solid brass spots (specify Brass or Chrome).

**NO. 196** Display Harness with 2-strap breaching and 1 1/4" traces, breast straps, pole straps

**NO. 196-K** Display Harness with 2-strap breaching and 1 1/4" traces, breast straps, pole straps

**NO. 196-K3** Display Harness with 3-strap breaching and 1 1/4" traces, breast straps, pole straps

**NO. 196-K3P** Patent-Leather Display Harness, same as 196-K3

**NO. 196-K3P-SS** Patent-Leather Display Harness, 196-K3P, with stainless-steel No. 500 hames

**NO. 975 PEAKED COLLAR HOUSING**

The peaked collar housing is a nice addition to the Display Harness. These clamp under hames and are designed to fit almost any size collar.

**NO. 975 Peaked Housing:** All leather, trimmed with round spots, brass or chromed. Swing toggle at top. (pair)

**NO. 975-P Patent-Leather Peaked Housing (pair)**

**NO. 976 FULL-LENGTH COLLAR HOUSING** (not pictured)

**NO. 976 Full Length Housing:** Same as No. 975, except full length. Buckle-on. (pair)

**NO. 976-P Full Length Housing, Patent-Leather (pair)**

Stainless-steel spots & hardware available.

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**NO. 176** Line Center Drop

**NO. 177** Bridle Drop

**NO. 178** Hip Drop, single-row spots

**NO. 178-D** Hip Drop, double-row spots

**NO. 179** Fancy, drop-style spreader (same size as bridle drop #177, and same spotting pattern)

*See Picture on Page 16*
HARNESS ORNAMENTS

Quality Chrome Plated Solid Brass Lead-Filled Harness Ornaments with Chicago Screw Fasteners

No. 232 Housing Hook
- Available with No. 82 or No. 72 Tops
- Brass or Chrome

No. 99 Show Chain
- Flat Chain

No. 007 Show Hook
- Horse Size
- Polished Stainless Steel
- Also Available in Brass

No. 983 FSS
- Specially designed to Use With No. 007 Hook for Show Hames
- Polished Finish

No. 72 Barrel Top
- Used on our show and pony hames
- Finish - Chrome or Brass

No. 82 Show Hame Top
- 3/8" Threaded Hole
- Finish - Brass or Chrome
- Brass

No. 755-T Hook

No. 821 SS Show Hames
- All Stainless Steel Except Line Ring and Top are Chromed Brass

No. 720-SS Show Hames
- All Stainless Steel Except Top is Chromed Brass

No. 820-SS Show Hames
- All Stainless Steel Except Line Ring and Top are Chromed Brass

No. 755 Solid Brass Show Hame
- New Ratchet Style
- 24"-29"
- Polished Brass or Chrome Plated

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~ No. 200 Custom Show Harness ~
For Single, Team, and Multiple Hitch

Our SAMSON CUSTOM SHOW HARNESS is manufactured using only the finest materials available, accented with your choice of ornamentation, to produce a world-class show harness that you will be proud to own and use.

Standard Features on all Show Harness Include:

- Inlaid patent-leather loin drops, hip pads, and lazy strap covers
- Folded breeching base with raised layer accented with patent bead
- Choice of Chicago-style (long) or Todd-style (short, double billet) back pad
- Chain trim on bridle front, back pad, and collar housing
- Box-loop uptugs
- Stainless steel show hames
- Stainless steel heel chains

Our line of show harness includes a dedicated Single Show Harness, available in either breast collar or hame and collar, which is especially suited for cart class competition. We also offer a package that allows you to convert our team harness to a single harness by providing you the following parts:

- Cart lines
- Line guides
- Martingale
- Cart attachment
- Cart holdback straps
- Flat-chain tie-down

We are prepared to supply all necessary parts for multiple hitches as well, including tandem, unicorn, four-up, six-up, and eight-up.

At SAMSON HARNESS SHOP, we are willing to work with you to design a CUSTOM SHOW HARNESS to meet your needs. Please call for additional options and pricing.

~ See Pictures on Pages 18 & 19 ~
Description,
NO. 193 HARNESS

BRIDLES: Ring crown, concord blinds, double & stitched front and winker brace
LINES: 1 and 1/8" by 20'
TRACES: 1½ by 6' 6"
BACK PADS: Swell pattern, double & stitched
BELLYBANDS: 2½" base and 1½" layer
HIP AND BACK STRAPS: 1 and 1/8" back straps; 1½" double & stitched hip tugs spotted
BREECHING: 2½" double strap with 1½" layer, 1¾" reverse side straps, 1" lazy straps with wide liners.
BREAST STRAPS & POLE STRAPS: 1 ½ inch

* See Picture on Page 15

NO. 193 TEAM HARNESS

The No. 193 Team Harness is a high quality work harness.

Standard features include:
- Wear Leathers at all wear points to extend life of the straps
- Standard spotting on bridle front, nose band, back pad and hip tug
- Solid brass or chrome-plated brass hardware
- Solid brass or chrome-plated solid brass spots

Note: For a single horse, one-half set of team harness can be ordered. Refer to price list for details.

The rump pads and hip pads are double sewed leather. The breeching seat and belly band base are flat double sewed, which puts grain side of leather rather than flesh side against the horse — this adds to the working comfort of the horse.

This is a well made work harness for the draft horse — we don’t think you can buy a better one.

* ON ALL OUR HARNESS the spots are either solid brass or chrome-plated solid brass. Please note that chrome-plated solid brass spots have a brighter finish than nickel spots, and have proven to be more durable. Stainless steel spots also available.

NO. 193-K HARNESS
Same as No. 193 Harness except with 1½ inch traces, breast straps and pole straps.

NO. 193-N HARNESS
Same description as No. 193 Harness except with 2 inch nylon-center trace. This three-ply trace constructed with a center of heavy nylon placed between two pieces of heavy harness leather, for extra strength and neat appearance. This harness equipped with 1¾ inch breast straps and pole straps.

NO. 193-P PONY HARNESS
Same as No. 193 Harness, except made smaller, with lighter strapwork. Harness pictured with No. 18 Bridles and fancy spotting.
Sizes: Mini, Small, Large

NO. 193-P3
Three-strap breeching Pony Harness

Quality Craftsmanship You Can Trust
We offer a wide variety of harness styles specifically suited to different applications. Call us and we can further discuss which style of harness will best meet your needs.
Description,
NO. 192 HARNESS

BRIDLES: Ring crown, concord blinds, double & stitched front and winker brace
LINES: 1 and 1/8" by 20'
TRACES: 1½ by 6' 6"
BACK PADS: Swell pattern, double & stitched
BELLY BAND: 2½" base and 1½" layer
HIP AND BACK STRAPS: 1 and 1/8" back straps; 1½" double & stitched hip tugs.
BREECHING: 2½" single strap base, 1½" layer, ½" reverse side straps, 1" lazy straps with wide liners
BREAST STRAPS & POLE STRAPS: 1½ inch

* See Picture on Page 15

NO. 192 TEAM HARNESS

The No. 192 Team Harness is an untrimmed work harness. Every strap is made to give you the service you are entitled to expect. Includes wear leathers at all wear points to extend life of the straps. A quality farm harness.

NO. 192-K HARNESS

Same as No. 192 Harness except with 1½ inch traces, breast straps and pole straps.

NO. 192-L HARNESS, QUARTER HORSE SIZE

Untrimmed team harness made to fit lighter horses (1000 - 1200 lb. horse). Same basic design as No. 192 Harness, except lighter strapwork throughout.

NO. 192-L HARNESS

BRIDLES: ¾" cheek
LINES: 1" by 18'
TRACES: 1½" by 6'
BACK PADS: 1¼" layer, ½" market straps
BELLY BAND: 2" base and 1½" layer
HIP AND BACK STRAPS: 1" back straps, 1" hip straps, 1½" double & stitched hip tugs
BREECHING: 2" single strap base with 1½" layer, ½" reverse side straps, 1" lazy straps with liners
BREAST STRAPS & POLE STRAPS: 1½ "

Horsepower, well harnessed, is always dependable.

Harness Numbering Code
Number, followed by K: 1 3/4" traces, breast straps & pole straps
Number, followed by L: made to fit lighter horses
Number, followed by M: 2" nylon-center traces, 1 3/4" breast straps & pole straps
Number, followed by X: extra-fancy spotted
**NO. 191 TEAM HARNESS**
With Fully-Adjustable Hip Straps

The No. 191 Team Harness is ideal for younger horses because of its wide range of adjustment. Equipped with Kiernan trace carrier. Wear leathers at all wear points to extend life of the straps. A very practical and functional harness.

**NO. 191-K HARNESS**
Same as No. 191 Harness, except with 1½" traces, breast straps & pole straps.

**NO. 191-L HARNESS, QUARTER HORSE SIZE**
Same as No. 191 Harness, except made with lighter strapwork for 1000 - 1200 lb. horse.

**BACK PADS ** **SPIDERS ** **BREECHINGS**

*Dees for Cart Attachment, optional on back pads.*

A. **NO. 61 Team Back Pad, Spotted (pr.)** With billet straps.

B. **NO. 61-P Team Back Pad (pair)** With beaded, raised edge, and raised center layer. Billet straps.

C. **NO. 1020 Field Spider (pair)**

D. **NO. 1032 Concord Spider (pair)** With No. 545 buckles on hip straps.

E. **NO. 1035 Concord Breeching (pair)** Folded breeching, optional.

F. **NO. 1036 Hip Breeching (pair)**
For team harness. 2" body, 1 1/8" side straps. To be used with crupper.

* See Pictures on Page 15
NO. 275 SNAP-BREECHING LUMBER HARNESS
Logging harness with short traces and butt chains.
Snap-on removable breeching.

NO. 275 HARNESS
Same description as No. 193 Harness, except breeching is snapped to trace carrier on hip tug to make breeching easily removable.

NO. 1275 Billet Positioning Strap; ¾' strap; used by pullers to hold belly band billet in proper position

No. 66-L Butt Chains, 36"
For Short-trace Harness

CUSTOM MULE HARNESS

HAME HOUSING

NO. 974 Flat Hame Housing:
plain or spotted, brass or chrome
Used to keep horse’s neck & shoulders dry in wet weather. Also used for decorative purposes.

NO. 882 Trace Chains 7½'
For Lone Star Hames

No. 480 Heel Chain, 8 Link
No. 489 Heel Chain, 8 Link
* Stainless Steel

SWIVEL DEE HEEL CHAINS

No. 450
Swivel Dee Heel Chain

No. 488 Heel Chain Dees
For attaching heel chains to end of traces. With bolt.

No. 21 Connectors

TEAM LINES
The longer team line (draft line) goes from the outside ring of the bit back to the driver’s hand.
The shorter line (called the coupling line or cross line) is buckled to the longer line and passes through the inside hame ring or spreader to the opposite horse’s inside bit ring.
TEAM HARNESS

#15-A 193-XN Custom (P. 10 - 11)

#15-B 193-XN Custom (P. 10 - 11)

#15-C 192-N (P. 12)

#15-D 193-N (P. 10)

#15-E 191-N Russet Leather (P. 13)

#15-F 191

#15-G Mule Bridle

#15-H (P. 14)

#15-I 275 Logging Harness (P. 14)
HARNESS PARTS & CARE PRODUCTS

#16-A  Spreaders (P. 31) and Spotted Drops (P. 7)

#16-B  Custom Single Draft Harness (P. 6)

#16-C  Wood Hames (P. 23)

#16-D  (L to R) Spaced Loop Uptug; Box Loop Uptugs; Small Pressed Loops (P. 26)

#16-E  Breast Collar w/ Buckle-in Trace

#16-F  Pressed Leather Loop

#16-G  Wood Wagon Set (P. 32)

#16-H  Peaked Cap Housing (P. 7)

#16-I  Brass Sleigh Bells (P. 23)

#16-J  Show Loin Drop

#16-K  Leather Care Products & Gall Salve

SAMSON HARNESS – Page 16
#17-A  196-K3P Custom

#17-B  196 Custom w/ Todd-style Back Pad

#17-C  196-K3P w/ Uptugs

#17-D  Full-length Collar Housing

#17-E  Deluxe Display Bridle

#17-F  196-K3 w/ Uptugs, Custom

#17-G  196 Custom
DRAFT HORSE SHOW HARNESS

#18-A Show Bridle

#18-B No. 200 Custom Show Harness

#18-C Show Bridle

#18-D Custom Cart Show Harness

#18-E (L to R) Chain Martingale, Martingale w/ Drop

#18-F Chicago-style (Long) Show Back Pads

#18-G Show Trace Plate, w/ Uptug

#18-H Show Breeching w/ Box Loop Uptugs
BRIDLES

No. 6 Bridle

#20-A

#20-B

#20-C

#20-D

#20-E

#20-F

#20-G

#20-H

#20-I

#20-J

No. 6 Bridle

Detail of Short Box Loop on Cheek of No. 6 Deluxe Display Bridle

#20-K

SAMSON HARNESS – Page 20
#21-A  Breast Collar w/ 545 Buckles
#21-B  725 Saddle
#21-C  Custom Driving Harness w/Open Bridle
#21-D  Driving Bridle
#21-E  Raised Traces
#21-F  Breast Collar w/ Box Loop Uptugs
#21-G  Back Pads for No. 204 Double Driving Harness
#21-H  721 Single Driving Harness
#21-I  Breast Collar Detail

HORSE & PONY DRIVING HARNESS
FARM, DRIVING HORSE & PONY HAMES

No. 500 Farm Hames
- Bolt Type
- Tubular Steel
- Finish - Black

No. 520 Farm Hames
- Bolt Type
- Tubular Steel
- Finish - Black

No. 522 Lone Star Hames
- Tubular Steel
- Black or Chrome Plated

No. 620 Pulling Hames
- With Large Horse Balls
- Tubular Heavy Steel
- Black

No. 420 Pony Hames
- Black
- Tubular Steel

No. 58 Pony Hames
- Made with Same Tubing as Buggy Hames
- Black
- Tubular Steel
- Brass or Chrome Balls

No. 410-SS Coach Hames
- All Stainless Steel
- Available in sizes 16" to 30"

No. 53 Buggy Hames
- Shown with Flexible Terrets
- Black
- Tubular Steel
- Available in Sizes 16" to 24"

No. 53-SS Buggy Hames
- All sizes from 16" to 24"
- With or Without Terrets
- Stainless Polished Finish

No. 54 Buggy Hames
- Shown with Flexible Terrets
- Black
- Tubular Steel

No. 54-SS Buggy Hames
- All Stainless Steel
- Available in all sizes from 12" to 24"
- With or Without Terrets
- Polished Finish
Wooden Hames
MADE IN SIZES 18" 20" 22" 24" 26" 28" 30" 32"
Steam Bent Hickory Wood

NOTE: All have new & improved ratchets and loops now.
* See Picture on Page 16

No. 511
Wooden Hames available in:
- Regular Steel Hardware
- All Stainless Hardware

No. 512
- All Brass Hardware

No. 510 Black Hdwe.
- Wood has a Natural Finish
- These Hames are Curved to Fit in Collars Better

No. 510 SS Hdwe.
- Hames available With Top or Without Top
- Hame Top will be Solid Brass or Chrome on Brass

SLEIGH BELLS
No. 55
SOLID BRASS SLEIGH BELLS
No. 51 Double strap with loops 19 Brass Bells
No. 53 Doubled 4" strap with 25 Brass Bells, accented by brass spots
No. 54 Hip Drop Style mount, with 4 Brass Bells
No. 55 Brass Rump Bells, with 4 Brass Bells mounted on a double strap

Brass Saddle Chimes
No. 56
Harness Hook
Older American Pattern!
Durable Cast Iron, black finish.
Easy mounting using two 1/2" lag bolts.
12 1/2" Draft
10" Horse
8" Pony

No. 83 Hame Fastener
- Lightweight - Designed for Farm Use
- Not for Pulling
- Black or Chrome Plated
- Made in U.S.A.

No. 84 Hame Fastener
- Heavy Duty - Designed for Pullers
- Comes with Short and Long Clevis
- Steel - Black Finish

No. 1983 Bottom Clip
- Plain Finish
- Steel
- Also available in Stainless

No. 985 Bottom Loop with Roller
- Steel - Black

No. 991 Ring Stud
- Plain Finish
- Steel
- Also available with Rings

No. 986 Screw Type Bottom Loop
- Black
- Stainless Steel

No. 93 Hame Ball - 1/4" Hole
- Large Ball for Pulling Hames
- Brass or Chrome

No. 92 Hame Ball - 1/4" Hole
- Reg. Size for Farm Hames
- Brass or Chrome
- Stainless Steel

Hames are also available in "Red" with Black, SS or Brass Hardware.
These Hames are also available in Staple Type.

Bottom hook is large enough to hold collar.
HORSE COLLARS

NO. 465 FARM COLLAR
All top grain leather, half sweeney pattern, lace stitched. 17" draft average. Sizes 18-30"

NO. 109 ALL PURPOSE COLLAR
Top grain leather, 12"-24" 15" draft average For light horses & ponies
NO. 109-A ADJUSTABLE COLLAR
With adjustable cap for 3 sizes

NO. 16-A ADJUSTABLE TOP COLLAR
This all leather collar has an adjustable cap which gives you 3 sizes in one collar. It is available in the sizes shown.

Note: Most collars available in Half Sweeney, Full Sweeney or Full Face. Also available in russet.

How to Fit a Collar to a Horse
It does not matter how well a horse collar is made, if it is not properly fitted to the horse, it is sure to hurt him. Therefore it is necessary to use the greatest care in selecting the proper shape and size of collar.
The illustration shows you how a collar should be fitted. If care is taken in fitting the collar and adjusting the hames so hame tug comes over center of draft, you have eliminated all trouble of sore necks and shoulders and the horse will work with ease and comfort. More horses are ruined by collars fitted too large than from any other cause.
When fitting a horse with a collar there should not be any more space between the horse’s neck and throat of the collar than will allow your four fingers, when laid flat on inside of throat of collar, to pass through freely.

NO. 530 COLLAR
Back view

HEAVY PULLING COLLAR
No. 530
- All top grain leather
- Lace stitched outer edge
- Throatless pattern
- Extra heavy tug fastened with thongs
- Double buckle top

NO. 300 DRIVING COLLAR
All top grain leather, patent lever fastener, 14" draft average. Sizes 17-22"

How to Measure Length or Draft of a Collar

NO. 485 HEAVY LOGGING COLLAR
All top grain leather, half sweeney pattern, lace stitched. (not pictured)
NO. F2000 Sweat Pads
Deer hair pads with riveted metal loops
Sizes 20" - 32"
*Order pads 2" larger than the collar
Pony & Buggy sizes
14"-25"
NO. 2000-W Extra-Wide
Deer hair or polyfoam
Sizes 23"-34"
NO. F-200 Felt Pads
3/8" Felt: 20"-32"
NO. S-400 Show Pads
Velvet or Fake Fur
Polyfoam, 20"-32"
Colors: Red, Royal Blue,
Emerald Green, Wine,
Navy Blue & Black

NO. T-52 Top Neck Pads
Sheepskin or
Deer Hair filled

NO. 464 Fake-fur Back Pad
NO. 464-E 7" by 24"
(standard team back pad)
NO. 464-H 8" by 26"
NO. 464-I 8" by 32"
Colors:
Red Burgundy
Kelly Green Navy Blue
Rust Black

To get an approximate weight on a horse, try this formula:
Girth X Girth X Length* divided by 300 = weight
(plus or minus 50 pounds, depending upon condition of horse)
*Length: take "straight line" measurement from chest to rear.

Nylon Fly Nets
No. 402 Buggy horse size
No. 403 Draft horse size

Face Fly Nets
No. 400 To attach to halter or bridle

American Fly Nets

No. 67 Storm Blanket:
Weatherproof, very warm.
Durable, water-repellant outer shell, soft warm lining.

NO. 69 Stable Sheet
Single layer sheet.
Colors:
Red with white trim
Royal Blue, white trim
Green, white trim
Burgundy, white trim
Sizes: 68" thru 100"

BLANKET MEASUREMENT
The best way to determine the size needed is to take a side measurement. Start from the middle of the chest to the point of the rump, as shown. That measurement is the size of the blanket or sheet.
* If blanket is to be worn over harness, add 2" to the size.

No. 75 Manure Catcher (not pictured)
75-T Team style (each)
75-S Single horse style (each)
Heavy-duty vinyl. Team style attaches to harness. Can be used single.

Leather Punch
No. 155 Osborne Punch
Revolving Punch
Forged steel
Interchangeable tubes
Professional

Full Faced Collar: for long slender necks.
Half-Sweeney Collar: for somewhat heavier necks.
For the average draft horse.
Full-Sweeney Collar: for very thick necks.
Many stallions wear a full-sweeney.
BRIDLES

A
B
C
D
E
F
G
H
I

STYLES OF LOOP DIES

No. 11
No. 12
No. 13
No. 14
No. 15

* See Picture on Page 16

No. 19 Small Loop Dies
sizes 1/2" - 1 3/4"

BRIDLE BLIND STYLES

NO. 1
NO. 2
NO. 3
NO. 4

Styles of Spotting Available
BRIDLES

* See Pictures on Page 20

**NOTE:** No. 13 Open-face bridle can be used as a riding bridle—order with No. 113 riding reins.

BUGGY BRIDLES

R. **NO. 113 Riding Reins (pair)**
   3/4" by 7 ft.
   Use with open-face bridle, like No. 13.

COACH OR SURREY BRIDLES

Bit Not Included

NOTE: White Show Bridle found on Page 31

A. **NO. 16 Ring Crown Bridle (pair)**
   No spots

B. **NO. 16-P Ring Crown Bridle (pair)**
   No spots

C. **NO. 6 Deluxe Display Bridle (pair)**
   Extra fancy, double-row spotted; short box-loop cheek. Refer to color section for photo.

D. **NO. 20 Fancy Display Bridle (pair)**
   With fancy spotted face piece.

E. **NO. 18-R Split Crown Bridle (pair)**
   Ring cheek bridle with 1" short box loop. Spotted or plain.

F. **NO. 18 Split Crown Bridle (pair)**
   7/8" long box-loop cheeks.

G. **NO. 18-P Split Crown Bridle (pair)**
   7/8" long box-loop cheeks; no spots.

H. **NO. 18-NB Split Crown Bridle, With Noseband (pair)**
   Short box-loop cheek.
   Spotted, or plain.

I. **NO. 17 Mule Bridle (pair)**
   Pigeon-wing blinds.
   Also available as short-cheek, noseband bridle, similar to NO. 16.

J. **NO. 13 Stallion Bridle (each)**

K. **NO. 14 Open Face Bridle (pair)**
   With noseband.

L. **NO. 15 Split Face Bridle (pair)**
   Spotted, or plain.

M. **NO. 21 Driving Bridle (each)**
   With overdraw check.

N. **NO. 23 Driving Bridle (each)**
   With side check.

O. **NO. 25 Coach or Surrey Bridle (each)**
   With face drop.

P. **NO. 27 Coach or Surrey Bridle (each)**
   Without face drop.

R. **NO. 113 Riding Reins (pair)**
   3/4" by 7 ft.
   Use with open-face bridle, like No. 13.
TEAM LINES

No. 43 TEAM LINES All our lines are first quality.

No. 44 TEAM LINES Made up with buckles and billets

No. 45 SINGLE HORSE LINES Made up with buckles and billets

No. 46 BUTT LINES Hand part snapped on as illustrated. Made up in any of the above styles.

No. 43-D team lines, 7/8 inch by 20 feet
No. 43-E team lines, 1 inch by 20 feet
No. 43-F team lines, 1 and 1/8 inch by 20 feet

No. 44-D team lines, 7/8 inch by 20 feet
No. 44-E team lines, 1 inch by 20 feet
No. 44-F team lines, 1 and 1/8 inch by 20 feet

No. 45-H set lines for single draft harness, 1 inch
No. 45-L set lines for single driving harness, 7/8 inch

Also available, lines for four, six and eight horse hitchets. Call for prices.

CROSS LINE

No. 228 Cross Line - for 2 horses, 1 1/8" x 6'
No. 229 Cross Line - for 3 abreast, 1 1/8" x 8'

No. 48—Line lengtheners, 1 1/4 in. wide, 8 ft. long Per pair.

TRACES

No. 130 TRACES All traces are cut from heavy quality leather.

No. 130 1 1/2 inch by 6 feet 6 inches. Set of 4
No. 132 1 3/4 inch by 6 feet 6 inches. Set of 4
No. 134 2 inch by 6 feet 6 inches. Set of 4
No. 134-N 2 inch nylon-center trace. Set of 4
No. 136 3 inch by 6 feet 6 inches. Set of 4

No. 230 TRACES Same as No. 130 Traces, except made with steel clips & connectors on end of trace. Optional, stainless-steel clips & connectors

All traces are equipped with 1 1/2 inch billets and heavy layers.

Available with spotted safe on front end of trace, at additional cost. Mark “S” after catalog number when ordering with spotted safe.


No. 622 TRACE REPAIR BILLET

No. 629 TRACE REPAIR BILLET Loop style
We stock a wide variety of harness hardware. If you need something that is not shown above, please call.
HARNES PARTS

No. 25 Team Belly Band
No. 25-F Folded Belly Band

No. 160 Bridle Crown (ring-crown)

No. 180 Bridle Crown (split-crown)

No. 42 Check-up Strap or Coupling Strap

No. 140 Collar Strap

No. C-20 Crupper & Fork

No. 800 HAME STRAPS, METAL LOOP
No. 8001 1 x 21
No. 8004 1 x 24
No. 8008 1 x 30
No. 9004 1 & 1/8 x 24
No. 9008 1 & 1/8 x 28
No. 9030 1 & 1/8 x 30
No. 1004 1 & 1/4 x 24
No. 1030 1 & 1/4 x 30

No. 500 HAME STRAPS, LEATHER LOOP
No. 5001 1 x 21
No. 5004 1 x 24
No. 5008 1 x 28
No. 5030 1 x 30

Use instead of cruppers.

No. 421 Spotted Rein-ups

No. 65 Bit Strap
65-T with Twin Loop
65-L with Leather Loop

No. 812 Team Breast Strap

NO. 661 Cart Attachment for Single Horse With Shaft Tugs, Shaft Loops, and Belly Band. Snap-on. If ordering with harness, specify extra cart dees on backpack.

NO. 57 Finished Straps
Best quality black harness leather. Ready to use straps with creased edges. For repairing or making harness parts, halters, lines, reins and all kinds of straps. Length about 7 to 7 1/2 feet.

(Please specify what you intend to use them for)

WIDTH OF STRAP

\[
\begin{array}{ccc}
\frac{5}{8}" & 1" & 1\frac{1}{2}"\\
\frac{3}{4}" & 1\frac{1}{8}" & 1\frac{3}{4}"\\
\frac{7}{8}" & 1\frac{3}{4}" & 2"
\end{array}
\]

No. 20 Lazy Straps
No. 20-F Jointed Lazy Straps (not pictured)

No. 826 Team Pole Strap or Martingale

No. 104 Repair Hip Straps (1 1/8"

Refer to Page 33 for information showing "Names of Harness Parts" on a Team Harness.
**HARNESS PARTS**

- **No. 300**
  - White Rings & Loops
  - 301 Rings: 7/8" - 2"
  - 302 Loops: 5/8" & 3/4"

- **No. 37 Side Strap**
  - or Holdback

- **No. 16-T Throat Latch** (for ring-crown)
- **No. 18-T Throat Latch** (for split-crown)

- **No. 905 Spreader Straps**

- **No. 40-R Team Side-check Reins with Rounds**
- **No. 040 Team Side Check, Flat**

- **Spreader**
  - No. 5: 5 rings & loops
  - No. 8: 8 rings & loops
  - No. 12: 12 rings & loops
  - No. 16: 16 rings & loops

- **No. 460 Tie Straps**
  - No. 460-P No Spots
  - No. 460-S Spotted

- **No. 50 Wearleather**
  - 1" 1 ½" 1 ¼" 1 ½"

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**Leather Halters**

- **Draft Horse**
- **No. 205** — Colt Halter, 1 in. wide.

- **No. 200-R**
  - Riveted
  - 1 ¾" single strap

- **No. 201-R**
  - Small (1400 lb. Horse)

- **No. 202-R**
  - Medium (1500-1900 lb.)

- **No. 203-R**
  - Large (2000 lb. and up)

- **No. 200-S**
  - Double & Stitched
  - 1 ¾" double strap

- **No. 201-S**
  - Small

- **No. 202-S**
  - Medium

- **No. 203-S**
  - Large

- **No. 41 Leather Show Halter**
  - Double & Stitched
  - Fancy, 3-row stitched nose & cheek. Black or russet, 1 ½".

- **No. 41-M**
  - Medium (1600 - 2000 lb.)

- **No. 41-L**
  - Large (over 2000 lb.)

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**WHITE SHOW BRIDLE & HALTER**

- **No. 131**
  - White Show Bridle
  - Large horse size
  - 1" cheeks
  - Complete with bit and lead strap.

- **No. 132**
  - White Show Halter
  - 1" cheeks
  - Complete with lead strap and chain

- **Nylon Halter**
- **No. 80-N Nylon Halter**
  - Regular Draft Size

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EVENERS – NECKYOKES – SINGLETREES

WAGON SET

* See Picture on Page 16

No. 15-C Wagon Set
Evener, singletrees, clevises & neckyoke

No. 14-C Evener Set
Evener, singletrees, & clevises

STEEL EVENER & NECK YOKE

No. 325 Steel Evener Set

No. 300 Steel Neck Yoke

GRAB HOOK

Hand Ring

Swivel

NOTE: This is a grab hook. Used on a singletree or an evener, to hook a single horse or a team to a chain or a ring.

No. 330 Tongue End, ¼” x ½”
fits 4” ring

No. 175 Hammer Strap
5/16” x 2” flat steel, 5/8” holes

HAY HARNESS SNAPS

No. 60 Sidebacker Snap

No. 200 Snap

No. 61 Replacement Snap

No. 1616 Combination Snap

No. 80 Swivel Snap with screw

No. 442 Combination Snap

No. 120 Neckyoke Center Iron
4” ring

No. 125 Neckyoke End Iron

No. 145 Clevis
4” (1/2” pin)
5” (1/2” pin)

No. 145-H
6” (5/8” pin)
NAMES OF HARNESS PARTS

1 — Bridle Crown
2 — Brow Band
3 — Winker Brace
4 — Blind or Winker
5 — Nose Band
6 — Bit Strap
7 — Bit
8 — Bridle Cheek
9 — Throat Latch
10 — Flat Check Strap
11 — Line - Front Part
12 — Breast Strap
13 — Pole Strap
14 — Collar Strap
15 — Safe on Trace
16 — Collar
17 — Hame

18 — Back Strap
19 — Back Pad
20 — Back Pad Billet or Market Strap
21 — Loop on Trace
22 — Belly Band Billet
23 — Belly Band
24 — Side Strap
25 — Lazy Strap
26 — Trace or Tug
27 — Heel Chain
28 — Breeching
29 — Hip Strap
30 — Trace Carrier
31 — Hip Pad
32 — Rump Safe or Rump Pad
33 — Line - Hand Part
34 — 1616 Combination Snap
35 — Gag Swivel
36 — Round Side Check
37 — Check-Up Strap
   or Turnback
38 — Crupper Fork
39 — Crupper

THIS TABLE IS FOR YOUR INFORMATION
AND APPLIES TO TEAM HARNESS ONLY
SAFETY WHEN HITCHING AND UNHITCHING:

Accidents often occur through carelessness in hitching and unhitching; the following is some important advice for safety in these operations:

NEVER try to put a bridle on a horse when away from his home stable without first securing him with a rope around his neck.

NEVER start to hitch the horse to the vehicle without having the reins (lines) fastened to the bridle.

NEVER try to back a horse between shafts that are lying on the ground.

NEVER leave the ends of the reins (lines) unbuckled in case one should be dropped when you are getting into the carriage or while driving.

NEVER take the bridle off while the horse is still attached to the vehicle, not even when he has a halter under the bridle.

NEVER leave a nervous horse tied to the side of a van or trailer.

NEVER start to unhitch a horse in unfamiliar surroundings without a capable person at hand.

NEVER allow anyone to sit in the carriage before the driver has taken his place.

NEVER when you are the driver leave the carriage before all the passengers have gotten out.

SAFETY HINTS FOR DRIVERS:

ALWAYS remember to signal to other traffic before stopping or turning.

ALWAYS take great care when passing another carriage and only do so when you can see sufficient clear road in front.

ALWAYS be watchful of your horse(s), especially his ears, which may give warning of his alarm at something he has seen or heard.

ALWAYS have an active and capable person with you when driving a green horse.

ALWAYS carry your whip or, at least, have it ready at hand, as it may be needed quickly to avert an accident.

ALWAYS carry with you a spare trace, a leather punch or knife, some strong cord and wire, and a spare pole piece when driving a pair.

NEVER drive past another carriage at a fast trot.

NEVER drive too close to the carriage in front.

NEVER allow your attention to be distracted.

NEVER take a completely green horse to a show or driving event. First find out how he behaves when being driven in company with other carriages.

NEVER allow horses to canter or gallop in harness even though it may be necessary for a four-in-hand to gallop in certain conditions. Only the most skilled whips should do so.

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